



**2005-2009 Mustang
Classic Sequential Taillights
CDC #110631**

Note: Read installation instructions before starting.



Component List:

- Instructions**
- 2- Sequential Harnesses**

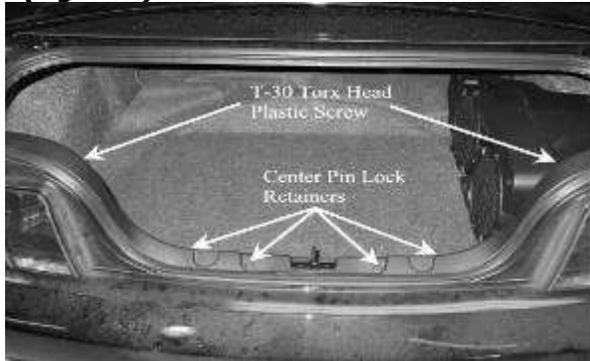
Tools Required:

- 1/4" Drive 11mm Deep Well Socket & Ratchet or 11mm Wrench**
- T-30 Torx Bit with Driver**
- Small Flat Screwdriver**

Installation Instructions for Classic Sequential Taillights

1. Open Trunk.
2. Remove the four Center Pin Lock Retainers securing the plastic trim panel at latch by lifting the head of the center portion then remove retainer from panel. Remove the two Torx Head Plastic Screws from the upper area of trim panel, one per side, directly behind each taillight in trunk. Remove trim panel, it is not necessary to remove the Shaker 1000 stereo Subwoofers to remove this trim panel.

(Figure 1)

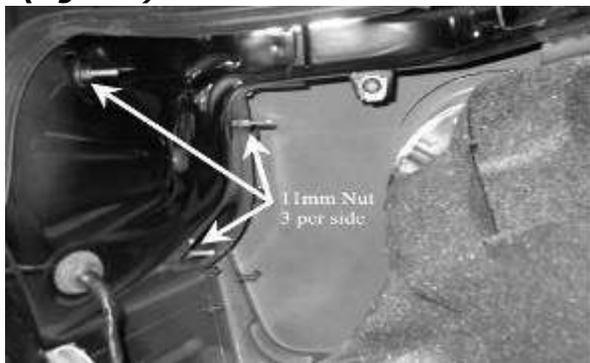


(Figure 2)



3. Remove 11mm nuts securing taillight housing to the vehicle, 3 per taillight housing. Unplug wiring harness (one connection per side). Push grommet (one per side) with wiring harness through the sheet metal from inside to outside of trunk. Remove taillight housings from vehicle.

(Figure 3)



(Figure 4)



4. Place taillight housings on bench; protect the surface so not to scratch the lens.

(Figure 5)



(Figure 6)



Note: The Sequential assemblies are interchangeable; there is no left or right side.

5. Remove sockets from the taillight housing; twist sockets to detach them from the housing. With the factory harness removed, pull all bulbs from the harness for re-use with the new Sequential harness. Insert bulbs into new Sequential Harness. (Wipe bulbs with isopropyl alcohol to remove oils from hands and fingers to avoid bulb burnout).
6. Install Sequential Harness into taillight housing and lock into place with a twisting motion.

Note: Sequential harness sockets are labeled 1, 2, and 3. #1 is the inner light, #2 is the middle light, and #3 is the outer light.

7. Reinstall the taillight housing into their respective locations on the vehicle with only one retaining nut.
8. Plug the Sequential taillight harness into the harness inside of the trunk.
9. Test turn signals to verify that they function properly.

Note: When verifying function of Sequential, plug both sides into vehicle harness. The vehicles computer will cause a fault if only one side is plugged in causing the Sequential to misfire. If this happens, disconnect the negative cable from the battery. This will reset the fault.

10. Attach the taillight housing to the vehicle with remainder of retaining nuts. Make certain that the rubber grommet is seated properly in the through hole to avoid water entry into trunk compartment. Re-install all trim pieces.

Thank you for choosing Classic Design Concepts for your restyling needs. If you have any questions or concerns regarding installation please contact Tech@classicdesignconcepts.com or call 866-624-7997.